



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM631V3025101-1
Job Sheet 173637



Part No: RBEM631V3025101-1

Job Qty: 2 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEM631V3025101 SHEET 2 IPP Rev.A 17.08.10 New issue DP Verify DD IPP REV:B 18.02.21 AS
PER DWG REV.B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/11/18	0.00	0.00	Start Up Machining-2		18-5-2
110	CNC Lathe	2 pcs		4/13/18	0.00	36.87	MORI SL2500Y		JK
120	QC	2 pcs		4/13/18	0.00	0.00	QC2 Machining-4		JK
130	QC	2 pcs		4/13/18	0.00	0.00	QC8 Machining-4		BA 18-05-11
140	Small Fab	2 pcs		4/13/18	0.00	0.00	Small Fab-5		MCC DAS 38
150	QC	2 pcs		4/13/18	0.00	0.00	QC5		18-05-11 GA 135
180	Packaging	2 pcs		4/13/18	0.00	0.00	Packaging3-1		21 MAY 1 1 2018
190	QC21-SA	2 Ea		4/13/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB577 FOLIO REV: _____ DWG REV: _____ 2-Deburr **ENGRAVE AS
Descriptions: PER DWG***

140 - -Fill engraving with black paint.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNR10.000	MDELRLNR10.000" Color White	.5000 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNR10.000	1	2	0

Part Specifications

Specifications could not be found.



Container No: S067443



Part: RBEM631V3025101-1

Job No: 173637

Serial No/Batch: S067443

Revision: B

Inspector:

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Plex 3/6/18 9:25 AM Dart.lajeunesse.marie

Date: 05/02/18

PQA: _____ Date: _____

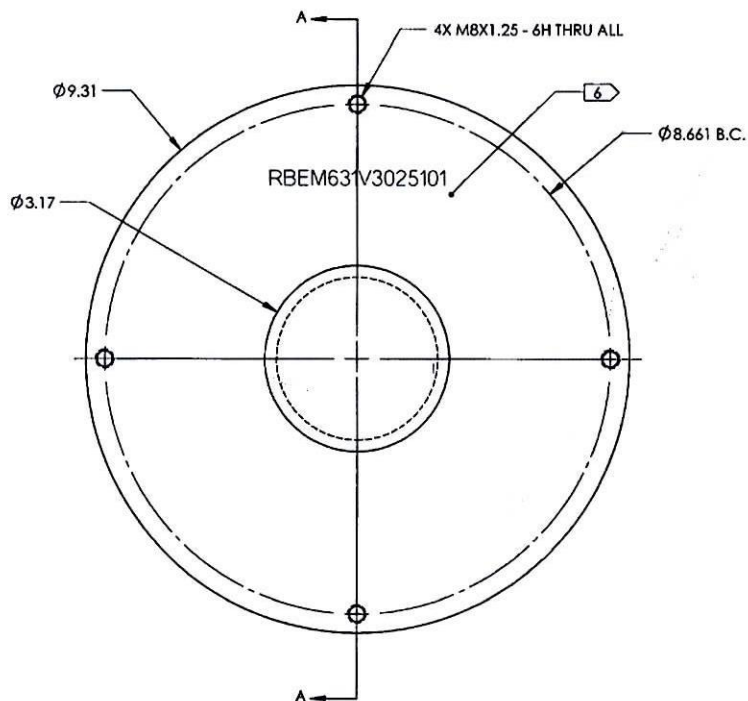


WORK ORDER NON-CONFORMANCE / UPDATE

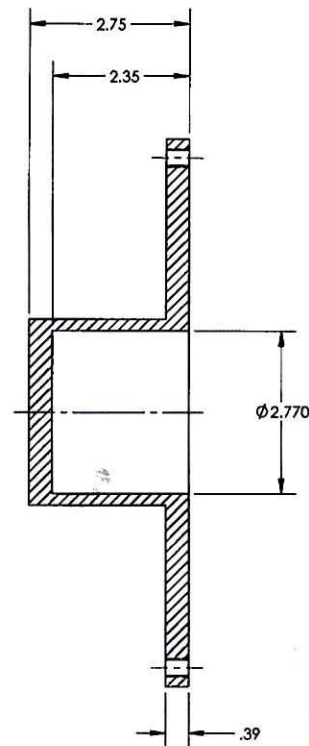
QA Closed: _____ Date: _____

Work Order update only ☐

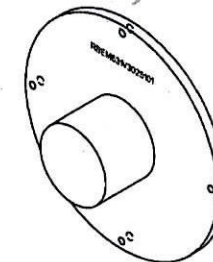
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐							
OTHER :									



RBEM631V3025101-1 COVER



SECTION A-A



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **173637**
20180424

- NOTES:**
1) MATERIAL: WHITE DELRIN/ACETAL ASTM D6100
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: MACHINE ENGRAVE T/N & S/N AND FILL WITH BLACK PAINT

DART AEROSPACE Hawkesbury, Ontario, Canada			
COVER			
DWG NO. RBEM631V3025101-1			REV B
DESIGN BY: VM 10/2/2017	JOK 2.005 FRACTIONS 1/8"	ANGLES 1/8"	
DRAWN BY: VM 10/02/2017	JOK 2.005 FRACTIONS 1/8"	SURFACES #12	
CHECKED BY: SAC 10/02/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
MFG. APPR: DP 10/04/2017	2. RETEFFECT DIM AND TOL PER ASME Y14.5M-2009		
APPROVED BY: VM 10/05/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
DATE: 10/2/2017	SCALE: NTS WEIGHT: 1.573 LBS SHEET 2 OF 2		
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